



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-702-345
Job Sheet 178832



Part No: D412-702-345

Job Qty: 1 ea

Part Name: Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt, 4 Man Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/8/18

Job Tracking No:

Due Date: 6/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI9511 REV A IIN D412-702-2 Rev.B IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/28/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		6/28/18	0.00	0.00	Packaging1-4		
120	QC	1 pcs		6/28/18	0.00	0.00	QC4		
130	Packaging	1 pcs		6/28/18	0.00	0.00	Packaging3-2		
135	DC	1 pcs		6/28/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		6/28/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D412-702-345 Location: F9029 PPP Rev: 21
Descriptions: 135 - Photocopy bluefile & type labels per PPP D412-702-345 CHG001 9-35

JUN 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN4-25A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN4-27A	Bolt	4 Ea (4 ea)	90-Start up Operation	
D3572-041	Guide	2 Ea (2 ea)	90-Start up Operation	
D412-702-311	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	
D412-702-313	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	
D412-702-321	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	
D412-702-323	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	
NAS1149D0463J	Washer	20 Ea (20 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	2	295	0
	AN4-25A	4	92	0
	AN4-27A	4	40	0
	D3572-041	2	3	0
	D412-702-311	1	1	0
	D412-702-313	1	1	0
	D412-702-321	1	1	0
	D412-702-323	1	1	0
	MS21042L4	6	2,965	0
	NAS1149D0463J	20	5,122	0

Part Specifications
Specifications could not be found.

Plex 6/8/18 8:01 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																												
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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004027	S083432	AN4-16A	Bolt	S082909	ST343	2
004027	S083431	AN4-25A	Bolt	FM137615	ST342	4
004027	S083430	AN4-27A	Bolt	S019361	ST342	4
004027	S064967	D3572-041	Guide	S081713	ST256	1
004027	S081578	D412-702-311	Harness Assembly	S081577	ST468	1
004027	S081594	D412-702-313	Harness Assembly	S081592	ST468	1
004027	S081600	D412-702-321	Harness Assembly	S073699	ST468	1
004027	S081522	D412-702-323	Harness Assembly	S081520	ST468	1
004027	S083429	MS21042L4	Nut	S067898	ST303	6
004027	S083428	NAS1149D0463J	Washer	S067900	ST263	20

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D3572-041 S082651 X1

Plex 6/23/18 7:42 AM dart.quirion.sonia

QTY -337	QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X							D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
		X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
			X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
					X		D412-702-349	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
						X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
	1	1		1	1		D412-702-059	GROMMET KIT
	2	1		1			D412-702-301	HARNESS ASSEMBLY
	2	1		1			D412-702-303	HARNESS ASSEMBLY
	1	1			1		D412-702-305	HARNESS ASSEMBLY
	1	1				1	D412-702-307	HARNESS ASSEMBLY
	1	1					D412-702-309	HARNESS ASSEMBLY
1	1		1				D412-702-311	HARNESS ASSEMBLY
1	1		1				D412-702-313	HARNESS ASSEMBLY
	1			1			D412-702-315	HARNESS ASSEMBLY
	1			1			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				1	D3542-1	BRACKET
	7	3		4	1		D3571-1	GUIDE
	2	2				1	D3571-3	GUIDE
	2		2				D3572-041	GUIDE ASSEMBLY
	12	6		6	2		D3578-041	DOUBLER
	2	2				1	D3610-041	BRACKET
	2	2				1	D3618-1	CAP
				2			D3677-1	SPACER
	9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	2				1	AN4-44A	BOLT
18	26	6	20			3	AN960JD416	WASHER (OR NAS1149D0463J)
	4	4				2	AN960JD416L	WASHER (OR NAS1149D0416J)
	24	12		12	4		CR3212-4-4	RIVET
9	12	6	6			3	MS21042L4	NUT (OR MS21042-4)
				6			MS21069L3	ANCHOR NUT
	2	2				1	MS24693S274	SCREW
				2			MS24694S282	SCREW
	3	3			1		MS24694S56	SCREW
	10	2		8			MS24694S58	SCREW
	1	1			1		MS24694S60	SCREW

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Revision: B

Date: 17.06.22